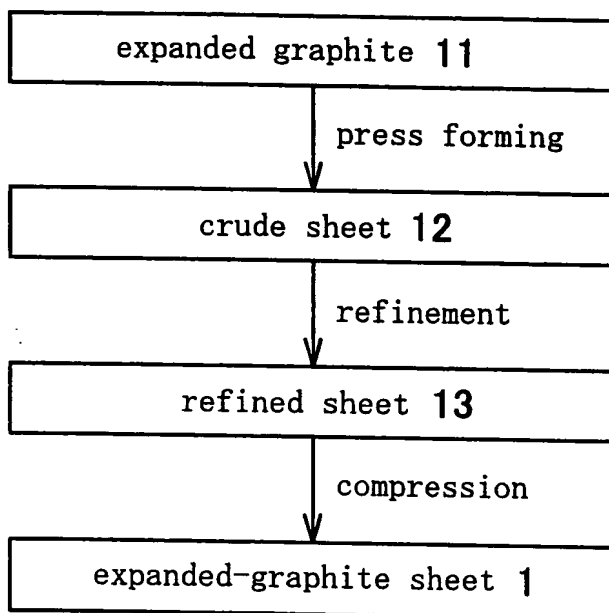




REPLACEMENT SHEET

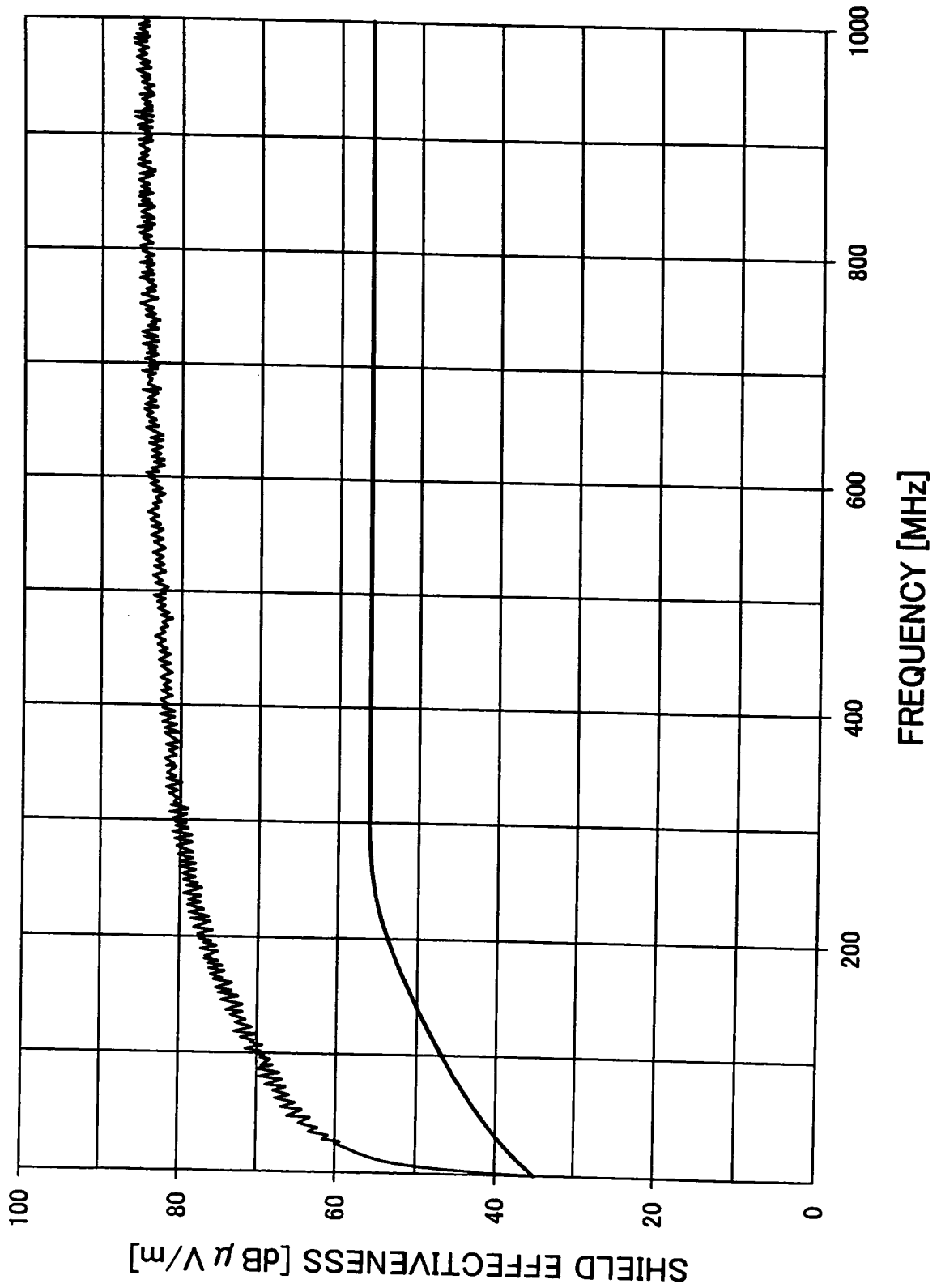
1/3
F I G. 1





REPLACEMENT SHEET

2/3
F I G. 2





REPLACEMENT SHEET

3/3
F I G. 3

	rolling speed (m/min)					
	1	2	4	6	8	10
	no creases	no creases	creases	creases	creases	creases
creases						
surface roughness center line average height Ra (μm)	2	3	5	6	6	6
$\frac{\text{Max-Min}}{\text{Ave}} \times 100 (\%)$	5	8	14	14	22	30